

HR-208-20 2K Clears

HR-208-20 Super Gloss Clear

Product Description

HR-208-20 Super gloss clear for application ranging from spot repair, panel repair to overall refinish.

Technical Characteristics

Color: transparent Shelf life: 24 months at 25°C Theoretical spreading rate: 250-300 m²/l (avg) at 1 µm

Pre-treatment

HR-208-20 super gloss clear is suitable to be applied on top of a clean and dust-free basecoat. See TDS of basecoat for other preparation of substrate.

	Mixing Ratio	HR-208-20 Clear	100(vol)	100 g
		HR-650 Hardener	50 (vol)	50 g
		HR-564T Thinner	5 (vol)	5g
		Mix well and strain before application.		
		Note: HR-650/HR-564F is for temperatures between 5°C–15°C		
		HR-750/HR-564ST is for temperatures between 15°C – 25°C		
		HR-850/HR-564S is for temperatures above 25°C		
		HR-564EXS Thinner is for temperatures above 35° C or when refinishing large surfaces.		
	Spray Viscosity	16 to 18 seconds DIN 4 cup at 25°C		
	Potlife	3-4 hours at 25°C		
	Sprayguns	HVLP gravity-feed spraygun1.2– 1.3 mm 1.5– 2.0 bar 10 – 15 cm		
		Compliant gravity-feed spraygun1.3 –1.6 mm 3.0– 4.0 bar 15 – 20 cm		
	Application	Number of spraycoats: 1thin + 1 wet coat		
		Flash-off: 5-10mins		
		Film thickness: 40 – 50 µm		
	Drying	Drying	25°C	60°C
		Dust free after	5-10 mins	
		Ready for assembly after	150 mins	30 mins
		Ready for polish after	180 mins	30 mins
	IR Drying	IR drying after dust free		
		Step 1 - short wave: 5 mins at a 80 cm distance		
		Step 2 - medium wave: 20 mins at a 80 cm distance		
Further Treatment		Polish after specified drying times and cooling.		

The products are suitable for professional use only. The data contained in this publication are based on our current knowledge and experience. The data shall be used as an reference i/o a unique criteria. You can obtain the latest version of technical data sheet from our website at www.wonder-global.com or directly from your supplier.